

CERTIFICATE
FOR
APPROVAL OF MANUFACTURERS

THIS IS TO CERTIFY THAT the works of

HEROSE GMBH ARMATUREN UND METALLE
Bad Oldesloe, GERMANY

have been surveyed by NIPPON KAIJI KYOKAI for approval of the Quality Assurance
System as well as Production procedures/facilities, Workmanship and Inspection/testing
methods under the Rules for Approval of Manufacturers and found to be competent to produce

Valves and Safety Valves (Cryogenic)

to be installed/fitted in ships classed or intended for classification with the society.
This certificate is valid until 1 September 2027 subject to periodical surveillance.

Approval Number: 22CLQA241

NIPPON KAIJI KYOKAI

(M. Inoue)

General Manager of Survey Department

Note: This certificate is subject to the conditions as per attached sheet.



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Attachment to Certificate Number 22TI031



## Name of Manufacturer:

HEROSE GMBH ARMATUREN UND METALLE

## Address of Manufacturer :

Elly-Heuss-Knapp-Strasse 12, 23843 Bad Oldesloe, GERMANY

## Articles and Approval Conditions of Products:

- · Valves and cryogenic Valves (intended but not limited to LNG applications)
- · Safety Valves and cryogenic Safety Valves (intended but not limited to LNG applications)

### Related Documents:

- (Prozesslandkarte, dated 22 April 2020) Quality Manual
- · NK Assessment Record (22HB01021)

-- The End --









# NIPPON KAIJI KYOKAI



# TYPE APPROVAL CERTIFICATE

Certificate No. TA22155M

This is to certify that the undernoted product(s) has been approved in accordance with the relevant requirements of "Rules for the Survey and Construction of Steel Ships", "Guidance for the Approval and Type Approval of Materials and Equipment for Marine Use" as specified below, and that the product(s) is found to comply with "International Code for the Construction and Equipment of Ships Carrying Liquefied Gases in Bulk (IGC Code)" as amended by Res.MSC.370(93) and "International Code of Safety for Ships using Gases or other Low-flashpoint Fuels (IGF Code)" as adopted by Res.MSC.391(95).

This certificate is issued to

Manufacturer:

HEROSE GMBH ARMATUREN UND METALLE

Product description:

Valves for Low Temperature Service

Type designation(s):

As per attached sheet

Applied requirement:

- · Chapter 5 Part N Annex 1, Guidance for the Survey and
  - **Construction of Steel Ships**
- · Chapter 5 Part GF Annex 1, Guidance for the Survey and
  - **Construction of Steel Ships**
- Part 6, Chapter 2, Guidance for the Approval and Type Approval of Materials and Equipment for Marine Use

Approval No.:

22LA005B

This certificate is valid until 21 April 2027.

Issued at Tokyo on 22 April 2022.

See the conditions on the attachment.

(S. Oishi)

General Manager of

Machinery Department

## **Condition for approval**

## 1. Particulars

Particula	rs			Minimum	
Туре	Type No.	Drawing No.  Nominal Size (DN)		Design Temperature [°C]	
	01341	0134x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50, 65,		
		01341-dn200-00xx-wkstliste	80, 100, 150, 200		
	01342	01342-x-00xx-wkstliste	15, 20, 25, 40, 50		
	01343	01343-x-10xx-wkstliste	10, 15, 20, 25, 40, 50, 65,		
		01343-0219-301x-wkstliste	80, 100, 150, 200		
	01345	0134x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50		
	01351	0135x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50, 65, 80, 100, 150		
	01352	01352-x-00xx-wkstliste	10, 15, 20, 25, 40, 50		
	01353	01353-dnxx-zulassung	20, 25, 40, 50, 65, 80		
	01355	0135x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50		
	01420	01420-dnxx-zulassung	10, 15, 20, 25, 40, 50, 65, 80, 100	-196°C	
	01423	01423-dnxx-zulassung	10, 15, 20, 25, 40, 50, 65, 80, 100		
Globe	01641	0164x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50, 65,		
Valve		01641-dn200-00xx-wkstliste	x-wkstliste 80, 100, 150, 200		
	01643	01643-x-10xx-wkstliste	10, 15, 20, 25, 40, 50, 65,		
		01643-0219-301x-wkstliste	80, 100, 150, 200		
	01645	0164x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50		
	01651	0165x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50, 65, 80, 100		
	01653	01653-dnxx-zulassung	20, 25, 40, 50, 65, 80		
	01655	0165x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50		
	01741	0174x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50, 65,		
	01741	01741-dn200-00xx-wkstliste	80, 100, 150, 200		
	01743	01743-x-10xx-wkstliste	10, 15, 20, 25, 40, 50, 65,		
		01743-DN200-zulassung	80, 100, 150, 200		
	01745	0174x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50		
	01751	0175x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50, 65, 80, 100		
	01753	01753-x-zulassung	20, 25, 40, 50, 65, 80	_	
	01755	0175x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50		

Туре	Type No.	Drawing No.	Nominal Size (DN)	Minimum Design Temperature [°C]	
	01841	0184x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50, 65,		
		01841-dn200-00xx-wkstliste	80, 100, 150, 200		
	01843	01843-x-10xx-wkstliste	10, 15, 20, 25, 40, 50, 65,		
		01843-dn200-zulassung	80, 100, 150, 200		
	01845	0184x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50		
	01851	0185x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50, 65, 80, 100		
	01853	01853-dnxx-zulassung	20, 25, 40, 50, 65, 80		
	01855	0185x-x-00xx-wkstliste	10, 15, 20, 25, 40, 50		
	02241	03341-dnxx-zulassung	15, 20, 25, 40, 50, 65, 80,		
	03341	03341-dn200-zulassung	100, 150, 200		
	02242	03343-dnxx-zulassung	15, 20, 25, 40, 50, 65, 80,		
	03343	03343-dn200-zulassung	100, 150, 200		
Globe Valve	03351	03351-x-00xx-wkstliste	15, 20, 25, 40, 50, 65, 80, 100, 150	-196°C	
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	03641	03641-dnxx-zulassung	15, 20, 25, 40, 50, 65, 80,		
		03641-dn200-zulassung	100, 150, 200		
	03643	03643-x-10xx-wkstliste	15, 20, 25, 40, 50, 65, 80,		
		03643-dn200-301x-wkstliste	100, 150, 200		
	03651	03651-x-00xx-wkstliste	15, 20, 25, 40, 50, 65, 80, 100, 150		
	03741	03741-x-00xx-wkstliste	15, 20, 25, 40, 50, 65, 80,		
	03741	03741-dn200-zulassung	100, 150, 200		
	03743	03743-x-101x-wkstliste	15, 20, 25, 40, 50, 65, 80,		
	03/43	03743-dn200-zulassung	100, 150, 200		
	03751	03751-x-00xx-wkstliste	15, 20, 25, 40, 50, 65, 80, 100, 150		
	03841	03841-x-00xx-wkstliste	15, 20, 25, 40, 50, 65, 80,	_	
		03841-dn200-zulassung	100, 150, 200		
	03843	03843-x-10xx-wkstliste	15, 20, 25, 40, 50, 65, 80,		
		03843-dn200-zulassung 100, 150, 200			
	03851	03851-x-00xx-wkstliste	15, 20, 25, 40, 50, 65, 80, 100, 150		

Туре	Type No.	Drawing No.	Nominal Size (DN)	Minimum Design Temperature [°C]	
,	01252 01252-DNxx-wkstliste		10, 15, 20, 25, 32, 40, 50		
	01262	01262-x-002x-wkstliste	10, 15, 20, 25, 40, 50		
Globe Valve	01272 01272-x-00xx-wkstliste		10, 15, 20, 25, 40, 50		
Bellow	01282	01282-x-00xx-wkstliste	10, 15, 20, 25, 32, 40, 50		
Sealed	03252 03252-x-00xx-wkstliste		15, 20, 25, 40, 50		
	03272	03272-x-00xx-wkstliste	15, 20, 25, 40, 50	-196°C	
	05414	05414-x-000x-wkstliste	10, 15, 20, 25, 32, 40, 50,		
Check Valve		05414-dn200-zulassung	65, 80, 100, 150, 200		
	05417       05417-x-000x-wkstliste         05419       05419-x-000x-wkstliste         05714       05714-x-000x-wkstliste         05717       05717-x-000x-wkstliste         05719       05719-dnxx-zulassung		10, 15, 20, 25, 40, 50		
			15, 20, 25, 40, 50, 65, 80, 100, 150		
			10, 15, 20, 25, 40, 50, 65, 80, 100, 150		
			10, 15, 20, 25, 40, 50		
			15, 20, 25, 40, 50, 65, 80, 100, 150		

2. Design pressure (barg) for each nominal diameter (DN) approved by the Society is as follows;

Nominal Diameter (DN)	Design Pressure (barg)		
10, 15, 20, 25, 32, 40, 50, 65, 80	50		
100	40		
150	25		
200	20		

3. Details of construction is to be in accordance with the Manufacture's drawing approved on 22 April 2022 with the following comments.

## Comments;

Material test is to be carried out in the presence of the Society's surveyor for the following parts;

## Globe Valve:

- Body, Elongation tube, Head Piece (also referred to as Top work or Upper Part) for all type of Globe valves
- Tube and Flange for Top Entry valves (type: 01420 and 01423)
- Plate for some Actuated valves (type: 01343, 01643, 01743, 03343, 03743 and 03843, whose nominal size is DN150 or under)

## Attached sheet to the Certificate No. TA22155M (4/4)

- Tube, Cap and Headpiece(s) for Shut-off valves (type: 01353, 01653, 01753 and 01853)
- Flanges for valves with flanged connections (type: 03341, 03343, 03641, 03643, 03741, 03743, 03841 and 03843, whose nominal size is DN200)
- Ring for bellow, Plate and Adapter Fitting for Bellow sealed valves (type: 01252, 01262, 01272, 01282, 03252 and 03272)

## Check Valve:

- Body and Cap for all type of Check valves
- 4. Welded sleeve connections shall only be used for open-ended lines with an external diameter of 50 mm or less and design temperatures not colder than -55°C. In addition, screwed connection cannot be used for cargo piping and should only be used for accessory lines and instrumentation lines with external diameters of 25mm or less, as per 5.8.2, Part N of NK Rules (IGC Code 5.8.2) and 7.3.6, Part GF of NK Rules (IGF Code 7.3.6).
- 5. Compatibility with intended fluids is to be otherwise confirmed by the Society.
- 6. Production inspection is required for each product in the presence of the Society's surveyor, as per Annex 1 5.3.2, Part N and GF of NK Guidance.

- The End -



# NIPPON KAIJI KYOKAI



# TYPE APPROVAL CERTIFICATE

Certificate No. TA22180M

This is to certify that the undernoted product(s) has been approved in accordance with the relevant requirements of "Rules for the Survey and Construction of Steel Ships", "Guidance for the Approval and Type Approval of Materials and Equipment for Marine Use" as specified below, and that the product(s) is found to comply with "International Code for the Construction and Equipment of Ships Carrying Liquefied Gases in Bulk (IGC Code)" as amended by Res.MSC.370(93) and "International Code of Safety for Ships using Gases or Other Low-flashpoint Fuels (IGF Code)" as adopted by Res.MSC.391(95).

### This certificate is issued to:

Manufacturer

HEROSE GMBH ARMATUREN UND METALLE

Product description

Safety Valves for Low temperature service

Type designation(s)

As per attached sheet

Applied requirements

· Chapter 6 Part N Annex 1, Guidance for the Survey and

**Construction of Steel Ships** 

· Chapter 6 Part GF Annex 1, Guidance for the Survey and

**Construction of Steel Ships** 

• Part 6, Chapter 2, Guidance for the Approval and Type Approval of Materials and Equipment for Marine Use

Approval No.

22LA006B

This certificate is valid until **21 April 2027**Issued at Tokyo on **22 April 2022**See the conditions specified in the attached sheet.

(S. Oishi)

General Manager of

Machinery Department

## NIPPON KAIJI KYOKAI

Attached sheet to the Certificate No.TA22180M

## Approval conditions

1. Particulars:

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Туре	Inlet Size (NPS)	Throat	Kdr-value		Set pressure	Minimum Design
		diameter d <sub>0</sub> [mm]	Steam/Gas	Liquid	range [bar-g]	Temperature [°C]
06800 06801	1/2	12.5	0.60	_	3.0 – 25.0	
	3/4	15.0	0.50	0.34		
06805	3/4, 1	20.0	0.60	0.45		
06806	1	23.0	0.66	0.48		
06011	1/4, 3/8, 1/2	6.0	0.09	0.09	5.0 - 55.0	
06012 06016	1/4, 3/8, 1/2	6.0	0.42	-	1.0 – 55.0	
06386	1/2, 3/4, 1	10.5, 14.0	0.67	_	0.2 - 40.0	
06387	1/2	10.5	0.67	_	0.2 - 25.0	
06416	1/2, 3/4, 1	10.5, 14.0	0.67	_	0.2 - 40.0	-196°C
06417	1/2	10.5	0.67	_	0.2 - 25.0	
06383	1/2, 3/4	7.0	0.82	_	3.3-50.0	
06388	1/2. 3/4	10.5	0.58	_	2.9-50.0	
06413	1	15.0	0.50	_	2.9-50.0	
06418	1.1/4, 1.1/2, 2	23.0	0.62	_	2.0-50.0	
06420,	1/2, 3/4	7.0	0.78	_	0.4 - 50.0	
06421, 06425,	1/2, 3/4	10.5	0.69	( <del>-</del>		
06426, 06440, 06441,	3/4, 1	14.0	0.66	_		
	1, 1.1/4	18.0	0.66	_	011	
06445, 06446	1.1/4	23.0	0.54	_	0.4 - 10.0	
06474 06478	1/4, 3/8, 1/2, 3/4	6.0	0.66	_	0.4 - 55.0	

2. Detail of construction is to be in accordance with the Manufacture's drawings approved on 22 April 2022 with the following comment.

## Comment;

Material test is to be carried out in the presence of the Society's surveyor for Inlet Body, Outlet Body and Bonnet.

- 3. Compatibility with intended fluids is to be otherwise confirmed by the Society.
- 4. Production inspection is required for each product in the presence of the Society's surveyor, as per Annex 1 6.4.3, Part N and GF of NK Guidance.