

Divertor valves	Nominal diameter [G; Rc; NPT]	Locking Torque (Nm)							Layer PTFE-Tape				
		Locking torque G [Nm] ¹	Locking torque NPT [Nm]		Locking torque SV with Double nipple connection and adjusting nut at divertor valves [Nm]		Locking torque SV with copper disk at divertor valves [Nm]		Locking torque Rc [Nm]	G-Screw thread	NPT-Screw thread	Rc-Screw thread	Length [cm]
			min.	max.	min.	max.	min.	max.					
06510	1/2	50	30	50	40	60	40	60			3		20-25
	3/4	50	40	60	40	70	40	70			5		40-45
	1	50	50	80	50	80	50	80			6		55-60
	1.1/4	55	50	100	50	100	50	100			6		80-85
	1.1/2	60	70	100	60	100	60	100			6		90-95
06512/ 06520/ 06530	1/2	50	30	50	30	50	40	60			3		20-25
06513/ 06521/ 06531	3/4	50	40	60	40	60	40	70			5		40-45
Plug screw Testing thread	1/4	20	20	20	20	20	20	20	20		2	2	10-15
	1/2	50											

¹⁾The locking torques for the Whitworth G thread were taken from the QMAI 01-001-009 "Torque moments bonnet for safety valves" - "pretorque inlet seat".

Bad Oldesloe, 18.05.2016

erstellt : Wehde	geändert: Boyungs	geprüft: Zaubitzer	freigegeben: Harp
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*) Ersatz für Ausgabe:Neuausgabe 06.2014 | = Änderungen gegenüber der vorangegangenen Ausgabe